PRECOR®

COMMERCIAL CARDIOVASCULAR EQUIPMENT

Safety | Regulatory | Warranty

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SAFETY

Read all the product documentation provided BEFORE installing this device.

The display console is shipped with your Precor exercise equipment (hereinafter referred to as the base unit). It is not packaged for individual sale.

IMPORTANT To prevent injury, securely attach the console to the base unit following all assembly and installation instructions shipped with the base unit. The console is intended to be connected to AC mains power through the furnished power supply ONLY. It should be powered on only when installed as described in the assembly and installation instructions shipped with the base unit. The console is intended for use only with Precor fitness equipment, not as a standalone device.

SAFETY PRECAUTIONS

Always follow basic safety precautions when using this equipment to reduce the chance of injury, fire, or damage. Read the safety instructions mentioned in this document and observe all safety notices.

OWNER INSTRUCTIONS

- Follow all instructions in this document, all product documentation and equipment labels before you install or use the equipment.
- Use the equipment only for its intended purpose as described in all product documentation. DO NOT use accessory attachments that are not recommended by Precor. Such attachments may cause injuries.
- DO NOT use outdoors.
- Assemble and operate the equipment on a solid, level surface.
- Ensure the equipment has adequate ventilation. DO NOT place anything on top of or over the equipment. DO NOT use on cushioned surface that could block the ventilation opening.
- Use the power adapter provided with the equipment. Plug the power adapter into an appropriate, grounded power outlet as marked on the equipment.
- Keep the power cord or optional power adapter and plug away from heated surfaces.
- Never operate this equipment if it has a damaged cord or plug, if it is not working properly, if it has been dropped, damaged, or exposed to water. Call for service immediately if any of these conditions exist.
- Route power cables so that they are not walked on, pinched, or damaged by items placed upon or against them, including the equipment itself.
- Never leave the equipment unattended when it is plugged in. Unplug the equipment from its power source when not in use, before cleaning it, and before servicing.
- The optional power adapter is considered a power source for self-powered equipment.
- DO NOT operate the equipment where aerosol (spray) products are being used or where oxygen is being administered.
- Obtain help and use proper lifting techniques if you need to move the equipment.

- These minimum spacing recommendations are based on a combination of the ASTM (U.S.) voluntary standards and EN (European) regulations as of October 1, 2021:
    - **Treadmills and StairClimber™**: The recommended minimum clearance behind the equipment must be 2 meters (79 inches) and must be the full width of the equipment. This area is to remain free of any obstructions or objects. For ease of access and to safely move around the equipment, there must be at least 0.5 meters (20 inches) around the remaining sides of the equipment.
    - **Elliptical Trainers, Upright Bikes, Recumbent Bikes, and Adaptive Motion Trainers (AMT)**: For ease of access and movement around the equipment, the recommended minimum clearance behind or in front of the equipment must be 0.5 m (20 inches), and one side of the equipment must have at least 0.5 m (20 inches) clearance.
- Use these spacing recommendations when positioning equipment away from sources of heat, such as radiators, heat registers, and stoves. Avoid temperature extremes.
- Consider carefully the requirements of the Americans with Disabilities Act (ADA), US Code 28 CFR (Section 305).
- ASTM standards are voluntary and may not reflect current industry standards. The actual area for access, passage around, and emergency dismount is the responsibility of the facility. The facility should consider the total space requirements for training on each unit, voluntary and industry standards, and any local, state, and federal regulations. Standards and regulations are subject to change at any time.
- Maintain the equipment to keep it in good working condition, as described in the Maintenance document, found on the Product page at www.precor.com. Inspect the equipment for incorrect, worn, or loose components, and then correct, replace or tighten prior to use.
- DO NOT service the equipment yourself, except to follow the maintenance instructions.
- Make sure all users see a physician for a complete physical examination before they begin any workout, particularly if they have high blood pressure, high cholesterol or heart disease; have a family history of any of the preceding conditions; are over the age of 45; smoke; are obese; have not exercised regularly in the past year; or on any medication.
- DO NOT allow children, or people unfamiliar with the operation of this equipment, on or near it. DO NOT leave children unsupervised around the equipment.
- Make sure all users wear proper exercise clothing and shoes for their workouts and avoid loose or dangling clothing or accessories.
- Users should not wear shoes with heels or leather soles, and should check the soles of their shoes to remove any dirt and embedded stones. They should also tie long hair back.

WARNING DO NOT remove the equipment cover or you may risk injury due to electric shock. Read the assembly and maintenance guide before operating. There are no user-serviceable parts inside. Contact Customer Support if the equipment needs servicing. For use with single phase AC power only.

USER INSTRUCTIONS

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, you should always take basic precautions, including the following:

- Read, understand, and test the emergency stop procedures before use.

IMPORTANT The heart rate features are intended for reference only. Heart rate monitors are not medical devices. Precor cannot guarantee that the heart rate measurement system on its products will work for all users in all instances. Multiple factors, including the user's physiology, age, user's movement, the method in which the equipment and the heart rate measurement system is used, external interference, and other factors that may influence heart rate acquisition and processing. Holding the heart rate handle touch sensor while exercising at higher intensity may also decrease accuracy of the heart rate reading and is not recommended.

- Care should be taken when mounting or dismounting the equipment.
- Face the console at all times. Hold onto a stationary handrail or handlebar while assuming the starting position on the equipment.
- If a safety code is available and enabled, users must enter four number keys in the correct order within two minutes to use the equipment or be denied access.
- **Weight Restrictions**: ***For treadmills,*** DO NOT use the treadmill if you weigh more than 500 pounds (227 kg). If you weigh more than 400 pounds (160 kg), DO NOT run on the treadmill. ***For StairClimbers***, the weight limit is 400 lbs (180 kg). ***For other fitness equipment,*** the weight limit is 350 pounds (160 kg).
- **Treadmills**: Always attach the safety clip to your clothing before beginning your workout. Failure to use the safety clip may pose a greater risk of injury in the event of a fall.

IMPORTANT For safety, make sure you step onto the running belt while it is moving at or below 1 mile per hour (1.6 kilometers per hour).

- **Console**: Always slow down and stabilize yourself by holding a stationary handle bar while typing in or using the console features.
- Never drop or insert objects into any opening. Keep hands away from moving parts.
- DO NOT set anything on the stationary handrails, handlebars, control console, or covers. Place liquids, magazines, and books in the appropriate receptacles.
- DO NOT lean on or pull on the console at any time.

REGULATORY

HAZARDOUS MATERIAL AND PROPER DISPOSAL

The batteries within self-powered equipment contain materials considered hazardous to the environment. Federal law requires proper disposal.

PRODUCT RECYCLING AND DISPOSAL

Recycle or discard this equipment according to applicable local and national regulations. Product labels, in accordance with European Directive 2012/19/EC concerning waste electrical and electronic equipment (WEEE), determine the framework for the return and recycling of used equipment as applicable throughout the European Union. The WEEE label indicates that the product is not to be thrown away, but rather reclaimed upon end of life per this Directive.

In accordance with the European WEEE Directive, electrical and electronic equipment (EEE) is to be collected separately and to be reused, recycled, or re¬covered at end of life. Users of EEE with the WEEE label per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to customers for the return, recycling, and recovery of WEEE. Customer participation is important to minimize any potential effects of EEE on the environment and human health due to the potential presence of hazardous substances in EEE. For proper collection and treatment, refer to Obtaining Service.

REGULATORY NOTICES FOR RFID/NFC, WI-FI BLUETOOTH MODULES, AND WIRELESS CHARGER

When equipped with a control console as described in this document, this equipment may include a radio-frequency identification (RFID) module. The RFID module has been certified to operate at temperatures between -20°C and 85°C (-4°F and 185°F).

The consoles with Smart Watch Connectors are built with North Pole GEM 3 modules. Those with GEM 3 module system has been tested and certified by TUVR to be compliant with regulatory requirements. Please refer to the product listing report for a list of applicable regulatory standards.

RADIO FREQUENCY INTERFERENCE (RFI)

The Precor P94 and P84 consoles use Qi-certified wireless inductive charging technology.

The RFID module and the exercise equipment conforms to the following national standards defining acceptable limits for radio frequency interference (RFI):

Federal Communications Commission, Parts 15 and 18

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a commercial installation. The equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the owner's manual instructions, can cause harmful interference to radio communications.

Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

Operations in the 5.15-5.25GHz band are restricted to indoor usage only.

Radiation Exposure Statement:

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20 cm between the radiator & your body.

WARNING Per FCC rules, changes or modifications not expressly approved by the manufacturer could void the user's authority to operate the equipment.

Innovation, Science and Economic Development Canada

This device complies with ISED's license-exempt RSSs. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Le présent appareil est conforme aux CNR d' ISED applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) le dispositif ne doit pas produire de brouillage préjudiciable, et (2) ce dispositif doit accepter tout brouillage reçu, y compris un brouillage susceptible de provoquer un fonctionnement indésirable.

Caution:

(i) the device for operation in the band 5150-5250 MHz is only for indoor use to reduce the potential for harmful interference to co-channel mobile satellite systems;

(ii) where applicable, antenna type(s), antenna models(s), and worst-case tilt angle(s) necessary to remain compliant with the e.i.r.p. elevation mask requirement set forth in section 6.2.2.3 shall be clearly indicated.

Avertissement:

Le guide d'utilisation des dispositifs pour réseaux locaux doit inclure des instructions précises sur les restrictions susmentionnées, notamment :

(i) les dispositifs fonctionnant dans la bande 5150-5250 MHz sont réservés uniquement pour une utilisation à l'intérieur afin de réduire les risques de brouillage préjudiciable aux systèmes de satellites mobiles utilisant les mêmes canaux;

(ii) lorsqu'il y a lieu, les types d'antennes (s'il y en a plusieurs), les numéros de modèle de l'antenne et les pires angles d'inclinaison nécessaires pour rester conforme à l'exigence de la p.i.r.e. applicable au masque d'élévation, énoncée à la section 6.2.2.3, doivent être clairement indiqués

Radiation Exposure Statement:

This equipment complies with ISED radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with greater than 20cm between the radiator & your body.

Déclaration d'exposition aux radiations:

Cet équipement est conforme aux limites d'exposition aux rayonnements ISED établies pour un environnement non contrôlé. Cet équipement doit être installé et utilisé à plus de 20 cm entre le radiateur et votre corps.

V C C I (Japan)

この装置は、情報処理装置等電波障害自主規制協議会 (VCCI) の基準に基づくクラス A 情報技術装置です。この装置を家庭環境で使用すると電波妨害を引き起こすことがあります。この場合には使用者が適切な対策を講ずるよう要求されることがあります。

IFETEL (Mexico)

La operación de este equipo está sujeta a las siguientes dos condiciones: (1) es posible que este equipo o dispositivo no cause interferencia perjudicial y (2) este equipo o dispositivo debe aceptar cualquier interferencia, incluyendo la que pueda causar su operación no deseada.

SRRC (中国) (China)

设备的无线电发射设备型号核准代码 CMIIT ID，直接印刷或打印在产品上显示。
使用微功率短距离无线电发射设备应当符合国家无线电管理有关规定。

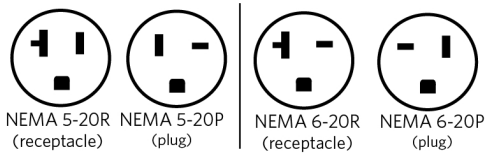
Treadmill Grounding Instructions

The treadmill must be grounded. If the equipment malfunctions or breaks down, grounding draws off electric current and reduces the risk of electric shock. The power cord on the treadmill is equipped with a grounding conductor and a three-pin grounding plug. This plug must be inserted into an outlet that is properly installed and grounded in accordance with all local codes and ordinances. Failure to ground the treadmill properly may void the Precor Limited Warranty.

Improper connection of the grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are not sure whether the equipment is properly grounded. DO NOT modify the plug provided with the treadmill. If the plug does not fit the outlet, have a proper outlet installed by a qualified electrician.

Electrical Recommendation: 120 V and 240 V Treadmills

NOTE This is a recommendation only. NEC (National Electric Code) guidelines or local region electric codes must be followed.



Your equipment comes with a power cable that meets your local electrical code requirements along with the equipment. Precor treadmills must be connected to a 20 amp individual branch circuit that can be shared only with one PVS.

IMPORTANT An individual branch circuit provides a hot conductor and neutral conductor to a receptacle. The conductors must not be looped, “daisy-chained”, or connected to any other conductors. The circuit must be grounded according to NEC guidelines or local region electric codes. NEMA 5-20P (plug) NEMA 5-20R (receptacle) NEMA 6-20P (plug) NEMA 6-20R (receptacle).

WARRANTY

Precor Incorporated (“Precor”) warrants all new Precor products to be free from defects in materials and manufacture for the warranty periods set forth below. The warranty periods commence on the invoice date of the original purchase. This warranty applies only against defects discovered within the warranty period and extends only to the original purchaser of the product.

Parts repaired or replaced under the terms of this warranty will be warranted for the remainder of the original warranty period only. To claim under this warranty, the buyer must notify Precor or your authorized Precor Distributor within 30 days after the date of discovery of any nonconformity and make the affected product available for inspection by Precor or its service representative. To request a hard copy of the Commercial Cardiovascular Equipment Warranty, contact Precor Customer Support at 24309 Snohomish-Woodinville Rd, P.O. Box 7202, Woodinville, WA 98072, USA. Phone: 1-800-786-8404. For U.S. only, refer to the Binding Arbitration Agreement/Class Action Waiver section of the warranty at www.precor.com/warranty under Commercial Safety, Regulatory, Warranty documents.

WARRANTY PERIODS AND COVERAGE

All Commercial Cardiovascular lines (800, 700, 600, 500 Lines) manufactured and sold after March 30, 2026, are subject to the terms and conditions set forth herein (excluding StretchTrainer, Strength Products, select third-party cardiovascular and wellness products, and coverage specific to certain models and options as defined below):

Warranty Coverage	Warranty Period
Structural frame	7 years
Treadmill drive motor	5 years
Seats, pedal straps, and grips are subject to wear	1 year
Mechanical and electrical parts (including Breakaway slat mounting belts)	5 years±
PVS, transmitters	2 years
High wear console items, including: headphone jacks, and USB connectors	90 days
Third party television receiver and/or media receiver boxes (set top boxes)	90 days
Third party servers (PrecorCast™)	3 years
Batteries, non-integrated receivers, non-integrated PVS, controllers, and casting pucks	1 year
Product labor (including base, console, PVS) *For US, Canada, U.K, D.A.C.H., and China	3 years*±
Breakaway treadmill individual metallic structure of slat (from break, crack, or fracture)	10 years

± For the *Precor Commercial Cardio Equipment Sold Into Residential (Home) Warranty*, visit www.precor.com/warranty.

TRADEMARK NOTICE

Precor, AMT, EFX, and Preva are registered trademarks and Breakaway and StairClimber are trademarks of Precor Incorporated. Other names in this document and all documents included in this purchase may be the trademarks or registered trademarks of their respective owners.

BINDING ARBITRATION AGREEMENT; CLASS ACTION WAIVER (U.S. RESIDENTS ONLY)

TO THE GREATEST EXTENT PERMITTED BY APPLICABLE LAW, UNLESS YOU HAVE BROUGHT AN ELIGIBLE INDIVIDUAL CLAIM IN SMALL CLAIMS COURT OR HAVE OPTED OUT AS DESCRIBED BELOW, ANY CONTROVERSY OR CLAIM RELATING IN ANYWAY TO YOUR PRECOR PRODUCT, INCLUDING ANY CONTROVERSY OR CLAIM ARISING OUT OF OR RELATING TO THIS WARRANTY, A BREACH OF THIS WARRANTY, OR THE PRECOR PRODUCT'S SALE, CONDITION OR PERFORMANCE, WILL BE SETTLED BY BINDING ARBITRATION ADMINISTERED BY THE AMERICAN ARBITRATION ASSOCIATION AND CONDUCTED BY A SINGLE ARBITRATOR APPOINTED BY THE AMERICAN ARBITRATION ASSOCIATION, IN ACCORDANCE WITH ITS COMMERCIAL ARBITRATION RULES AND ITS SUPPLEMENTARY PROCEDURES FOR CONSUMER-RELATED DISPUTES. You may learn more about the American Arbitration Association and its rules for arbitration by visiting www.adr.org or by calling 800-778-7879. Since this warranty concerns a transaction in interstate or international commerce, the Federal Arbitration Act will apply.

To the greatest extent permitted by applicable law, the filing fees to begin and carry out arbitration will be shared between you and Precor, but in no event will your fees ever exceed the amount allowable by the American Arbitration Association, at which point Precor will cover all additional administrative fees and expenses. Precor waives its right to recover

attorneys' fees in connection with any arbitration under this warranty. If you are the prevailing party in an arbitration to which the Supplementary Procedures for Consumer-Related Disputes applies, then you are entitled to recover attorneys' fees as the arbitrator may determine.

The dispute will be governed by the laws of the state or territory in which you resided at the time of your purchase (if in the United States). The place of arbitration will be King County, Washington, or your county of residence (if in the United States). The arbitrator will have no authority to award punitive or other damages not measured by the prevailing party's actual damages, except as may be required by statute. The arbitrator will not award consequential damages, and any award will be limited to monetary damages and will include no equitable relief, injunction, or direction to any party other than the direction to pay a monetary amount. Judgment on the award rendered by the arbitrator will be binding and final, except for any right of appeal provided by the Federal Arbitration Act, and may be entered in any court having jurisdiction. Except as may be required by law, neither you nor Precor nor an arbitrator may disclose the existence, content, or results of any arbitration under this warranty without the prior written consent of you and Precor.

TO THE GREATEST EXTENT PERMITTED BY APPLICABLE LAW, ANY DISPUTE, WHETHER IN ARBITRATION, IN COURT, OR OTHERWISE, WILL BE CONDUCTED SOLELY ON AN INDIVIDUAL BASIS. PRECOR AND YOU AGREE THAT NO PARTY WILL HAVE THE RIGHT OR AUTHORITY FOR ANY DISPUTE TO BE ARBITRATED AS A CLASS ACTION, A PRIVATE ATTORNEYGENERAL ACTION, OR IN ANY OTHER PROCEEDING IN WHICH EITHER PARTY ACTS OR PROPOSES TO ACT IN A REPRESENTATIVE CAPACITY. NO ARBITRATION OR PROCEEDING WILL BE JOINED, CONSOLIDATED, OR COMBINED WITH ANOTHER ARBITRATION OR PROCEEDING WITHOUT THE PRIOR WRITTEN CONSENT OF ALL PARTIES TO ANY SUCH ARBITRATION OR PROCEEDING.

EXCEPTIONS TO BINDING ARBITRATION AGREEMENT AND CLASS ACTION WAIVER

IF YOU DO NOT WISH TO BE BOUND BY THE BINDING ARBITRATION AGREEMENT AND CLASS ACTION WAIVER, THEN: (1) you must notify Precor in writing within sixty (60) days of the date that you purchased the product; (2) your written notification must be mailed to Precor Incorporated at 20031 142nd Avenue NE, Woodinville, WA 98072, Attn: Legal Department; and (3) your written notification must include (a) your name, (b) your address, (c) the date you purchased theproduct, and (d) a clear statement that you wish to opt out of the binding arbitration agreement and class action waiver. In addition, you may pursue an individual claim in small claims court in your county of residence (if in the United States) or in King County, Washington. In such case, the provisions of the section titled "Binding Arbitration Agreement; Class Action Waiver (U.S. Residents)" will not apply, but the rules and limitations of the small claims court shall apply.

EXCLUSION OF CONSEQUENTIAL AND INCIDENTAL DAMAGES

PRECOR AND/OR ITS SUPPLIERS SHALL HAVE NO OBLIGATION OR LIABILITY, WHETHER ARISING IN CONTRACT (INCLUDING WARRANTY), TORT (INCLUDING ACTIVE, PASSIVE, OR IMPUTED NEGLIGENCE AND STRICT LIABILITY), OR OTHERWISE, FOR DAMAGE TO THE EQUIPMENT, PROPERTY DAMAGE, LOSS OF USE, REVENUE OR PROFIT, COST OF CAPITAL, COST OF SUBSTITUTE EQUIPMENT, ADDITIONAL COSTS INCURRED BY BUYER (BY WAY OF CORRECTION OR OTHERWISE) OR ANY OTHER INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, WHETHER RESULTING FROM NONDELIVERY OR FROM THE USE, MISUSE OR INABILITY TO USE THE PRODUCT. This exclusion applies even if the above warranty fails of its essential purposes and regardless of whether such damages are sought for breach of warranty, breach of contract, negligence, or strict liability in tort or under any other legal theory. Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from one jurisdiction to another.

Complete this portion and keep for your records.

Purchased from (Distributor or Store Name): _____

Distributor or Store Phone number: _____

Product name /model: _____

Serial number: _____

The serial number is found on the shipping container.
Effective: September 1, 2018